

TPM IMPLEMENTATION

TOMATO PUREE PRODUCER IN NORTH AMERICA

CHALLENGE

- Unstable performance
- High level of packaging material waste
- One improvement method for all plants

SOLUTION

TPM is being implemented at

- DMS* implemented on all lines
- AM** + PM*** pillars implemented to restore and maintain conditions
- Focused improvement teams to reduce breakdown and set-up time

RESULTS

- √ Production Time Utilisation (PTU) increased by 10%
- √ Packaging material waste reduced by 35% in 1000ml
- $\sqrt{}$ Set-up time reduced by 35%
- √ Reducing losses mindset in all plants



